The Dirt on Earthen Masonry

Codes, Challenges and Opportunities

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K. Ben Loescher, AIA Principal, Loescher Meachem Architects

Introduction:

Why are we talking about an archaic building material?

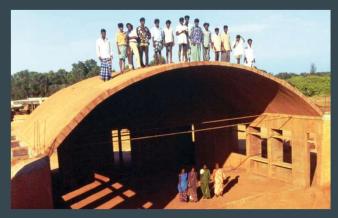


Casa Grande, Arizona. Circa 1350 C.E

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Deepanam School, Auroville

Introduction:



Deepanam School, Auroville, India (1995)



Waldorf Kindergarten, Sorsum, Germany (1997)

Adobe

• Wet soil mixture poured or placed into forms and then dried



Two brick adobe form

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Types of Earthen Masonry:

• Adobe

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- o 8" x 16" x 3 ½" in California and Arizona, 10" x 14" x 3 ½ in New Mexico



Adobe bricks curing, New Mexico Earth, Albuquerque, NM

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New Mexico Earth, Albuquerque, NM

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- Admixtures for water resistance include asphalt emulsion, portland cement and lime.



New Mexico Earth, Albuquerque, NM

Compressed Earth Block (CEB)

 Damp soil mixture mechanically or hydraulically rammed within a chamber



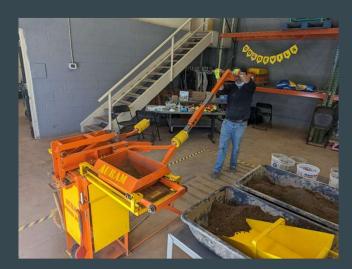
CEB Block Machine, AECT, San Antonio, Texas

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Types of Earthen Masonry:

Compressed Earth Block (CEB)

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- Size varies by manufacturer, but
 6" x 12" x 3 ½" or 10" x 10" x 3 ½" are typical.



Auram CEB Press, Brick by Brick, Scottsdale, Arizona

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10" x 10" Auram CEB

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Distribution of earthen construction, after Houben

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Background:

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Weir Brothers Construction, Escondido, California

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Waldorf School, Weimar, Germany (1999)

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Compressed Earth Block School, Senegal

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Liabilities:

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 - Optimizing soil mixtures can be time consuming but isn't particularly complicated.
 - Completed blocks can be graded (like dimensional lumber) for compressive strength, modulus of rupture and water resistance.



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Liabilities:

- Material variability has stymied standardization
- Low strength relative to other masonry products
 - With compressive strengths from 300-1200+ PSI, designs require relatively conservative h/t ratios and wall spans



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- Low strength relative to other masonry products
- Seismic risk when improperly designed or constructed
 - o Competent design requires modern foundations and bond beams just like conventional masonry.



Novikoff residence, Silver City, New Mexico

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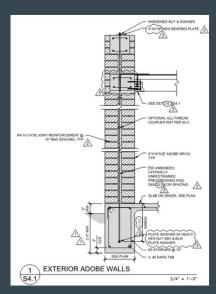
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 Lack of composite action between rebar
 - and earthen materials mean that other reinforcing strategies must be used:

 Concrete grouted cores

 - Post-tensioning Containment systems
 - Post and Beam restraint



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- Low strength relative to other masonry products
- Seismic risk when improperly designed or constructed
- Thermal properties optimal only for specific climate zones

Steady State and Effective U/R Values for a 14" Adobe Wall, Albuquerque (4425 HDD)

	Steady State	Wall Orientation			
		North	East	West	South
C	0.203	0.181	0.160	0.165	0.133
R					
(1/U)	4.926	5.525	6.250	6.061	7.519

State of New Mexico Energy Institute

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New Mexico Earth, Albuquerque, NM

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- Low strength relative to other masonry products
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- High transportation costs
- Antiquated and often confusing code provisions



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Benefits:

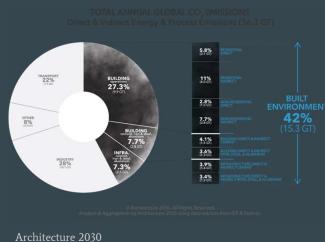
• Material availability



Pauma Valley, California

Benefits:

- Material availability
- Low-embodied carbon



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Van Dresser Home, Santa Fe, NM

Benefits:

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- Thermal performance optimal for specific climate zones
- Extremely high fire-resistance



Quail Springs ASTM 119 Test

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Benefits:

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- Extremely high fire-resistance
- Highly recyclable



Earth plastered adobe walls, Fort Union, NM

Benefits:

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- Extremely high fire-resistance
- Highly recyclable
- Very low barriers to entry



Westchester Community Garden, Los Angeles, CA

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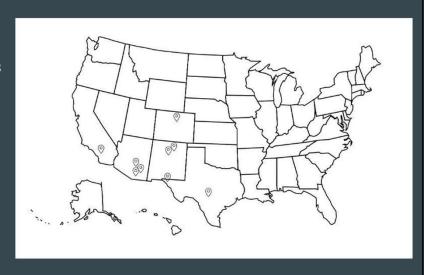
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- Consumer desirability



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State of the Industry:

• Ten Commercial Producers throughout the Southwest

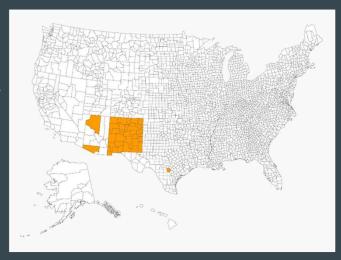


Commercial Earthen Block Manufacturers

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State of the Industry:

- Ten Commercial Producers throughout the Southwest
- Use governed by IBC Section 2109, with some local codes and amendments



Locations with local codes for earthen masonry

This map image needs to be replaced with one that includes the content here: https://docs.google.com/spreadsheets/d/1b61RpMa48iBOGzbdL3cBQkV9tSpXyGyES Ben Loescher, 11/3/2023

Outlook:

 Recent regulatory recognition of related materials is encouraging



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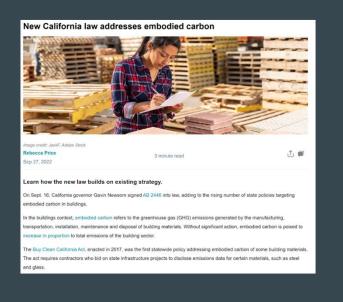
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- Regulatory movement toward requiring carbon accounting may increase desirability
- WUI regulation increasingly favors fire-resistant construction

